

**AMENDMENTS TO THE CLAIMS**

**This listing of claims will replace all prior versions and listings of claims in the application:**

**LISTING OF CLAIMS:**

1. (previously presented): A rotary electric machine comprising:  
  
a commutator;  
  
brushes sliding on a surface of the commutator; and  
  
an armature,  
  
wherein said surface of the commutator is rubbed by a shakedown brush other than said brushes in advance of assembling the brushes in the rotary electric machine, and  
  
a carbon coat is produced on the surface of the commutator by rubbing the surface with the shakedown brush.
2. (canceled).
3. (previously presented): The rotary electric machine according to Claim 1,  
  
wherein a sliding width of said shakedown brush is larger than a primary sliding width of said brushes.
4. (canceled).
5. (original): The rotary electric machine according to Claim 1,  
  
wherein a material of the shakedown brush is different from that of the brushes.
6. (canceled).
7. (original): The rotary electric machine according to Claim 3,

wherein a material of the shakedown brush is different from that of the brushes.

8. (canceled).

9. (original): The rotary electric machine according to Claim 1,  
wherein the rotary electric machine is applied to a motor for electromotive power steering  
device.

10. (canceled).

11. (original): The rotary electric machine according to Claim 3,  
wherein the rotary electric machine is applied to a motor for electromotive power steering  
device.

12. (canceled).

13. (original): The rotary electric machine according to Claim 5,  
wherein the rotary electric machine is applied to a motor for electromotive power steering  
device.

14. (canceled).

15. (original): The rotary electric machine according to Claim 7,  
wherein the rotary electric machine is applied to a motor for electromotive power steering  
device.

16. (canceled).

17. (previously presented): A method of manufacturing a rotary electric machine  
including a commutator, an armature having the commutator, and brushes sliding on a surface of  
the commutator comprising the steps of:

rubbing the surface of the commutator using a shakedown brush other than said brushes to produce a carbon coat on the surface of the commutator ; and  
assembling the brushes in the rotary electric machine.

18. (canceled).

19. (original): The method of manufacturing the rotary electric machine according to Claim 17,

wherein the step of rubbing is conducted when the armature stands as a single unit before assembling into the rotary electric machine.

20. (original): The method of manufacturing the rotary electric machine according to Claim 17,

wherein the step of rubbing is conducted without applying electricity to the shakedown brush.